



## TECHNICAL DATA SHEET

### **CHRYSODRILL DHD (Neat Cutting Oil)**

#### **Description:**

**Chrysol drill DHD** oils are active sulphur type premium quality transport type low viscosity broaching Oils. These oils are formulated with High performance Extreme pressure additives and Fatty oils blended in Selective base Oils. These oils contain active sulphur and anti-mist additives to improve surface finish, extend tool life and also ensure mist free operations. These Oils are not suitable for yellow metals.

#### **Applications:**

These oils are recommended as heavy-duty neat cutting Oils for severe machining operations such as Deep Hole Drilling, Gun Drilling, Trepanning on ferrous metals and special and difficult alloy steels where pressurised coolant system is employed for easier dwarf removal.

#### **Specifications:**

Chrysol drill DHD oils are propriety products of Chrysol Petrochem.

#### **Benefits:**

- Helps in continuous and long work cycle operation where accurate cutting is required.
- Improves tool life and provides excellent surface finish.
- Provides good cooling at chip/tool interface
- Optimises filter life due to low sludging tendency at operating temp.
- Ensure easier separation of dwarf and metal debris.
- Operator friendly.
- Very low misting and fuming.



## GENERAL MATERIAL SAFETY DATA :

### Section 1. COMPANY DETAILS & CONTACT INFORMATION

#### Company Details:

M/s Chrysol Petrochem Pvt Ltd  
Sy No 14, 148/B , Pragati Nagar , BachupalliVillage,  
Qutubullapur Mandal , RR Dist  
Telangana-500090

#### Contact Details:

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[chrysolpetrochem@gmail.com](mailto:chrysolpetrochem@gmail.com),  
Website:- [www.chrysolindia.com](http://www.chrysolindia.com)  
Customer Care No:-8810530120

### Section 2. COMPOSITION / INFORMATION ON INGREDIENTS

Mixture of highly Refined Petroleum Mineral Oils Chemical Additives.

Composition	Amount %
Highly Refined Petroleum Mineral Oils:	>75%
Chemical Additives:	<25%

#### **Hazardous information:**

Highly Refined Mineral & Heavy petroleum hydrocarbon, by definition, are considered hazardous because they carry the Threshold limit value (TLV) for oil mist.

### Section 3. HAZARDS IDENTIFICATIONS

#### **Warning statement:**

Caution! Prolonged or repeated contact with skin may cause irritation in some cases.



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### **Precautionary Measures:**

Avoid breathing vapour and mist. Keep container closed.  
Avoid contact with eyes, skin, and clothing.  
Wash thoroughly after handling. Keep away from heat.

### **Potential health effect:**

Eyes: May cause minor irritation.

Skin: May cause minimal skin irritation.

Inhalation: Vapour or mist, in excess of permissible concentrations, or in unusually high concentrations generated from spraying, heating the material, or as from exposure in poorly ventilated areas or confined spaces, may cause irritation of the nose and throat, headache, nausea, and drowsiness.

Ingestion: May cause abdominal discomfort, nausea, or diarrhoea.  
Sensitization properties:

Chronic Properties: If prolonged exposure occurs, nausea, headache, diarrhoea, and physical discomfort.

Other remarks: None

### **Section 4. FIRST AID MEASURES**

Eyes: Flush immediately with water for at least 15 minutes. Get immediate medical attention.

Skin: Wash with soap and water. Get medical attention if irritation develops. Launder contaminated clothing before reuse.

Inhalation: Remove exposed person to fresh air if adverse effects are observed.

Ingestion: Do not make person vomit unless directed to do so by medical personnel.

Note to physician: Treat symptomatically.



## **Section 5. FIRE FIGHTING MEASURES**

As per Petroleum Act 1934,

- "Petroleum Class A" means petroleum having a flash-point below Twenty-three degrees centigrade
- "Petroleum Class B" means petroleum having a flash point of twenty- Three degrees centigrade and above but below sixty-five degrees Centigrade
- "Petroleum Class C" means petroleum-having flash point of sixty- Five degrees Centigrade

**This product falls under excluded Petroleum Class C**

Extinguishing media: CO<sub>2</sub>, dry chemical, or foam. Special firefighting procedures: Recommend wearing self-contained breathing apparatus. Water may cause splattering. Material will float on water. Unusual fire & explosion hazards: Toxic fumes, gases or vapors may evolve on burning.

Explosion data: Material does not have explosive properties.

## **Section 6. ACCIDENTAL RELEASE MEASURES**

Procedures in Case of Accidental Release, Breakage or Leakage:

Stop the source of the leak or release. Clean up releases as soon as possible. Contain liquid to prevent further contamination of soil, surface water or groundwater. Clean up small spills using appropriate techniques such as sorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Follow prescribed procedures for reporting and responding to larger releases.

## **Section 7. HANDLING AND STORAGE**

In case of MS Drums do not weld heat or drill container. Replace cap or bung. Emptied container still contains hazardous material which may ignite with explosive violence if heated sufficiently. Minimum feasible handling temperatures should be maintained. Periods of exposure to high temperatures should be minimized. Water contamination should be avoided.

**CAUTION:** Do not use pressure to empty drum or drum may rupture with explosive force.



## **Section 8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Eye Protection: Chemical type goggles or face shield optional.

Skin Protection: Avoid prolonged or frequently repeated skin contact by wearing impervious protective clothing including gloves.

Respiratory Protection: Wear a breathing mask.

Ventilation: No special ventilation is usually necessary. However, if operating conditions create high air borne concentrations of this material, special ventilation may be needed.

Other clothing and Equipment: No special clothing or equipment is usually necessary.

## **Section 9. STABILITY AND REACTIVITY**

Stability: Stable

Conditions to Avoid: See the Handling and storage section for further details.

Incompatibility (materials to avoid): Acids. Oxidizing agents. Halogens and halogenated compounds.

Hazardous Polymerization: Will not occur

Thermal decomposition: Smoke, carbon monoxide, aldehydes and other products of incomplete combustion. Hydrogen sulfide and alkyl mercaptans and sulfides may also be released. Under combustion conditions, oxides of the following elements will be formed: Calcium, Sulfur, Zinc.

## **Section 10. TOXICOLOGICAL INFORMATION**

Acute Oral: No Data Available: Believed to be greater than 5 g/kg (rat)  
Practically non-toxic

Dermal: No Data Available: Believed to be greater than 3 g/kg (rabbit)  
Practically non-toxic



## **Section 11. ECOLOGICAL INFORMATION**

Biodegradation: No Data Available

Environmental fate: This material is not expected to present any environmental problems other than those associated with oil spills.

## **Section 12. DISPOSAL CONSIDERATIONS**

Waste Disposal Method:

Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations. Contact local environmental or health authorities for approved disposal of this material.

Material safety data sheets are provided as reference information on the safe handling of hazardous or harmful materials to companies using such materials. When referring to this data sheet, companies should remember that they must take responsibility for implementing the proper measures for their own particular situations. This data sheet is not a guarantee of safety.

For more specific information please contact CHRYSOL Sales representative

